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 Telex No. 29-7403

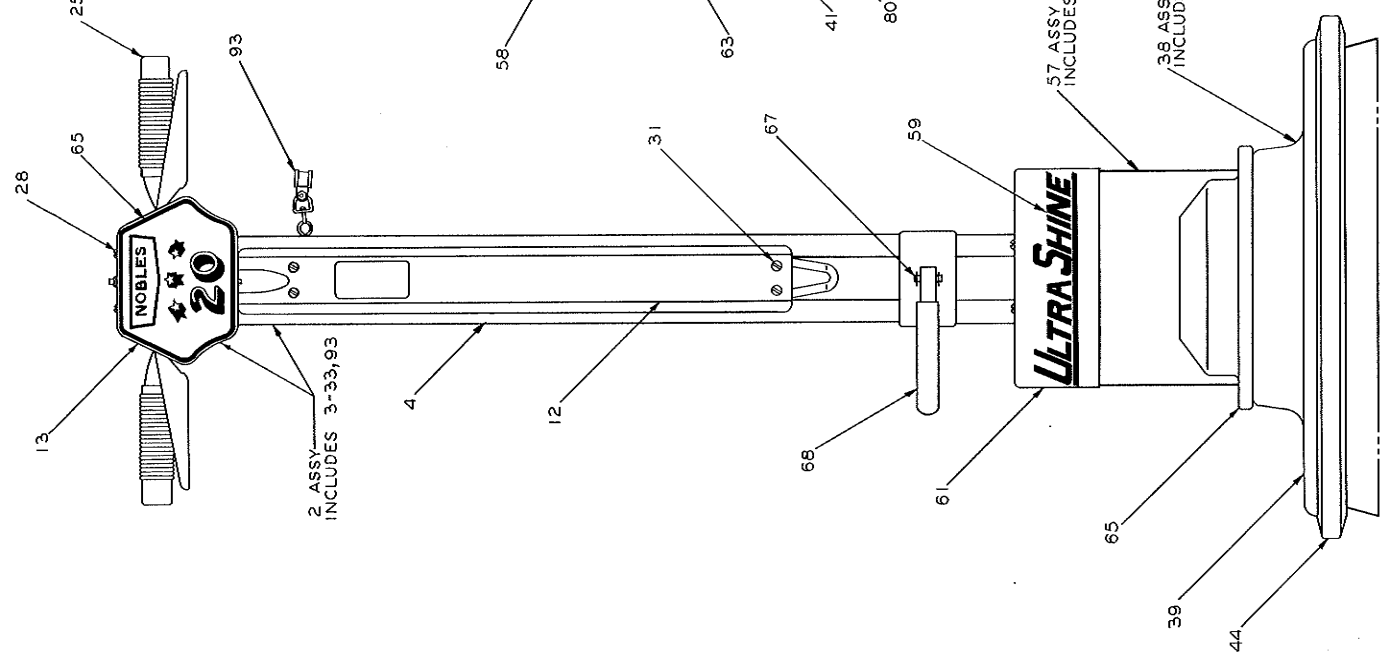
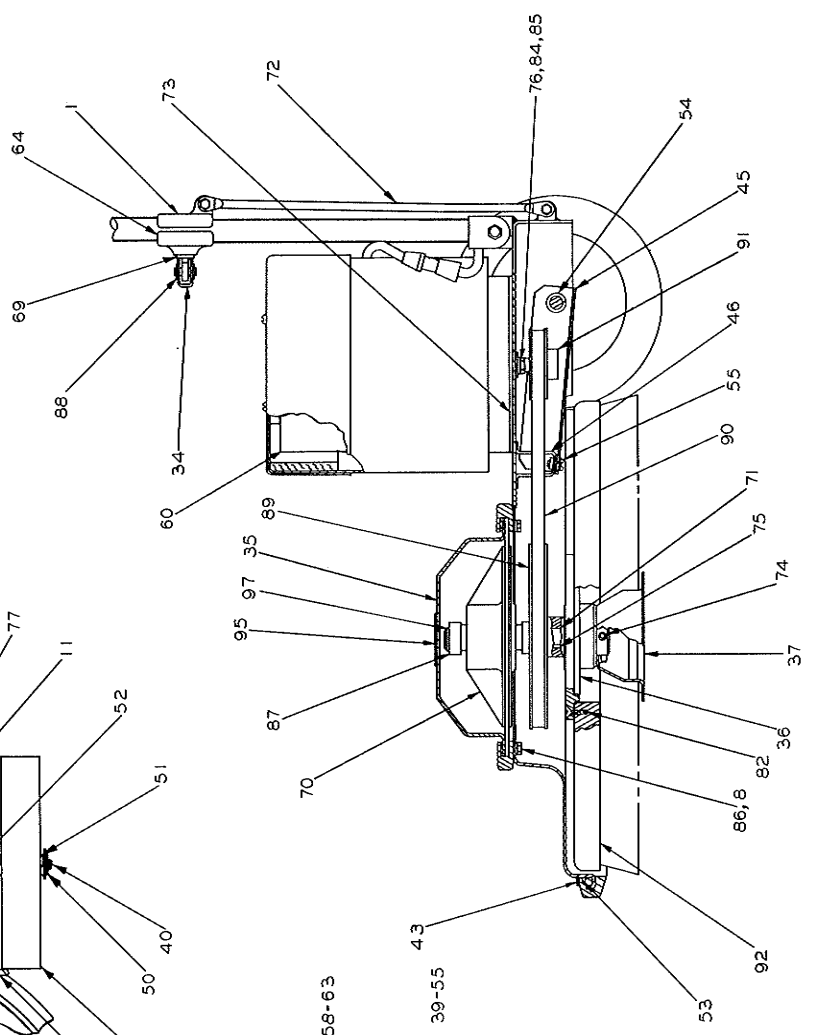
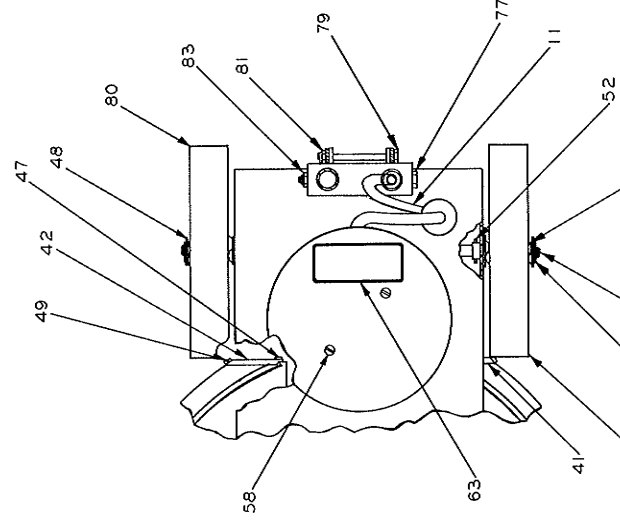
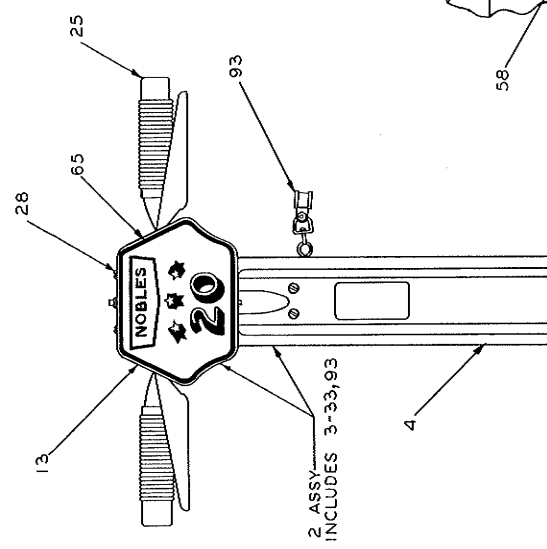
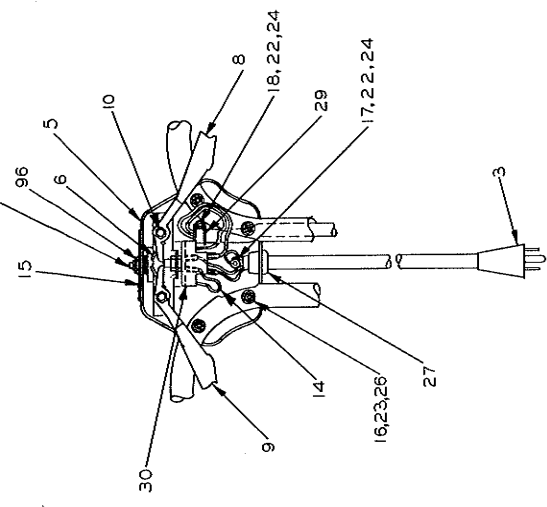
FORM 326-38115
 EFFECTIVE MARCH 1, 1981
 REVISED 8-21-80
 E.E.O. EMPLOYER M/F

PARTS BREAKDOWN MODEL 20 DC-H
ASSY - 20" HI SPEED FLOOR MACHINE (D.C. MOTOR)
E21972

Starting with Serial Number 1492

NO.	PART NO.	QTY.	DESCRIPTION	NO.	PART NO.	QTY.	DESCRIPTION	NO.	PART NO.	QTY.	DESCRIPTION
1.	B4054	1	Assy-Clamp, Bottom	35.	B19962-3	1	Assy-Hood & Weld Nuts	67.	A18629	1	Pin, Cam Lock
2.	D21966	1	Assy-Switch, Switch Box & Handle	36.	B19970	1	Assy-Drive Hub & Pins	68.	B18630	1	Lock, Cam
3.	B21954	1	Assy-Power Cord	37.	B19976	1	Assy-Cup & Handle	69.	A18631	1	Washer
4.	C14409	1	Assy-Cord Hooks & Handle	38.	C20024-3	1	Assy-Base, Bumper, Axle Guard	70.	C19960	1	Mount, Bearing
5.	A22621	1	Assy-Switch Bracket & Switch Box	39.	D19958	1	Assy-Base	71.	B20022	1	Shaft
6.	A4041	1	Spring	40.	A3969	1	Axle	72.	B20023	2	Brace, Adjustment
8.	C22624-1	1	Assy-Switch Lever and Spacer	41.	B22202-1	1	Bracket, Bumper	73.	B20032	1	Spacer, Motor
9.	C22624-2	1	Assy-Switch Lever and Spacer	42.	B22202-2	1	Bracket, Bumper	74.	K9559-4	1	Screw Set
10.	K22617	2	Nut, Self Threading	43.	C4113	1	Retainer, Bumper	75.	K9566-40	1	Key
11.	A5852	1	Handle Lead	44.	B21017	1	Bumper	76.	K2949-8	3	Hex Hd. Cap Screw
12.	C14405	1	Cover, Handle	45.	C19965	1	Guard, Belt	77.	K2949-36	1	Hex Hd. Cap Screw
13.	B14410	1	Switch Box Cover	46.	A19968	1	Washer, Rubber	78.	K2998-5	4	Hex Hd. Cap Screw
14.	A20369	1	Wire, Black	47.	K3701-6	2	Screw, Sheet Metal	79.	K2998-24	2	Hex Hd. Cap Screw
15.	A20365	1	Decal	48.	K3148-816	2	Washer, Flat	80.	K3143	2	Wheel
16.	K10652	4	Nut	49.	K3701-12	2	Screw, Sheet Metal	81.	K4948	2	Flex-Loc Nut
17.	K2728-5	1	Machine Screw	50.	K15996	2	Ring, Retaining	82.	K5196-7	6	Wood Screw-Flat Head.
18.	K2728-8	1	Machine Screw	51.	K4252	4	Washer, Wave	83.	K5237	1	Flex-Loc
22.	K2964-06	2	Shakeproof Lockwasher	52.	K5115	2	Pin, Roll	84.	K14880-6	3	Washer, Flat
23.	K2964-10	4	Shakeproof Lockwasher	53.	K12161-4	11	Screw, Flat Hd.	85.	K14881-6	3	Lockwasher
24.	K3069	2	Machine Screw Nut	54.	K15478	2	Grommet	86.	K15752-14	4	Lockwasher
25.	K4879	2	Handle Grips	55.	K15860-8	1	Screw, Pan Hd.	87.	K15972	2	Bearing
26.	K5025-22	4	Round Head Machine Screw	57.	C21970	1	Assy-Motor & Shroud	88.	K18632	2	E-Ring
27.	K5067	1	Heyco Strain Reliever	58.	K5114-10	2	Screw, Pan Hd.	89.	K20027	1	Pulley
28.	K5113-4	2	Thread Cutting Screw	59.	B21975	1	Decal	90.	K20028	1	Belt
29.	K5771	1	Cord Clamp	60.	C21969	1	Assy-Motor & Driver	91.	K20345	1	Pulley, Motor
30.	K22618	1	Switch	61.	C21971	1	Assy-Shroud & Decals	92.	K20352	1	18" Drive Pad Brush
31.	K6010-5	4	Pan Head Machine Screw	63.	A20219	1	Decal, Caution	93.	B5769	1	Assy-Power Cord Strain Reliever
32.	K20361	1	Circuit Breaker	64.	K4030-5	1	Clamp, Top	94.	K20690	1	Allen Wrench
34.	A18626	1	Assy-Eye Bolt	65.	B5116	1	Bumper, Motor	95.	A20692	1	Decal
				66.	B14400	1	Emblem, Cover	96.	K21204	1	Nut, Circuit Breaker
								97.	K22440	2	"E" Ring

32 INCLUDES 96



2 ASSY INCLUDES 3-33,93

57 ASSY INCLUDES 58-63

38 ASSY INCLUDES 39-55