



645 E. 7th ST., ST. PAUL, MINN. 55106
 TELEPHONE (612) 771-5581
 TELEX NO. 29-7403

3 STAR MODEL FLOOR MACHINES

1701-3 STARTING WITH SERIAL No. 2572
 2001-3 STARTING WITH SERIAL No. 1940
 20015-3 STARTING WITH SERIAL No. 1590

FORM 178-38115
 PARTS BREAKDOWN
 EFFECTIVE MARCH 1, 1981
 (See Form No. 200 for prices)
 E. E. O. EMPLOYER M/F

No.	To Order Use Part No.	Qty.	Description	No.	To Order Use Part No.	Qty.	Description
1	C4862-5	1	Assy Base, Adjustment Bracket Note: For Model 1775-2 & 1701-3	36	K3701-12	2	Sheet Metal Screw
2	C4863-5	1	Assy Base, Adjustment Bracket Note: For Model 2001-3 & 2001.5-3 (Above Assys Include Parts 33 thru 43)	37	B4112-1	1	Left Hand Bumper Bracket Note: For Models 1775-2, 1701-3, 2001-3, 2001.5-3
3	C4866	1	Assy Bumper, Motor, Decal — Note: For Model 1775-2	38	B4112-2	1	Right Hand Bumper Bracket Note: For Models 1775-2, 1701-3, 2001-3, 2001.5-3
4	C4867	1	Assy Bumper, Motor, Decal Note: For Model 1701-3 & 2001-3	39	K10730-23	2	Rivet Note: For Model 1775-2, 1701-3, 2001-3, 2001.5-3
5	C13605	1	Assy Bumper, Motor, Decal — Note: For Model 2001.5-3 (Above Assys Include Parts 56 & 57)	40	K5115	2	Roll Pin Note: For Model 1775-2 & 1701-3
6	C14409	1	Assy Cord Hooks & Handle	41	A4038	1	Axle — Note: For Model 1775-2 & 1701-3
7	D21960	1	Assy Switch Box & Handle (Includes Parts 3-30, 59, 60 & 61)	42	A4255	1	Compression Washer — Note: For Model 1775-2 & 1701-3
8	K4879	2	Handle Grips	43	K5236	4	Compression Washer — Note: For Model 1775-2 & 1701-3
9	K5113-4	2	Thread Cutting Screw	44	K4252	4	Compression Washer — Note: For Model 2001-3, 2001.5-3
10	B14410	1	Switch Box Cover	45	K5237	2	Flex-Loc-Nut — Note: For Model 1775-2 & 1701-3
11	K10652	4	Hex Nut	46	K4903	1	Hole Plug Note: For Model 2001-3, 2001.5-3
12	K2964-10	4	Lockwashers	47	K2949-36	1	Capscrew
13	K5025-22	4	Machine Screw	48	K5237	1	Flex-Loc-Nut
14	C22624-2	1	Switch Lever and Spacer	49	K4948	2	Flex-Loc-Nut
15	K22617	2	Nut, Self Threading	50	K2998-24	2	Capscrew
16	K2964-06	2	Lockwashers	51	A18626	1	Assy Eye Bolt
17	A4041	1	Switch Spring	52	A18631	1	Washer
18	A22620	1	Assy Switch Box & Switch Bracket	53	B4030-5	1	Top Clamp
19	K22618	1	Switch	54	B4054	1	Assy Bottom Clamp
20	C22624-1	1	Switch Lever and Spacer	55	B4043	2	Adjustment Brace
21	K2728-8	1	Machine Screw	56	K4109	2	Wheels: For Model 1775-2 & 1701-3
22	K3069	2	Machine Nut	57	K4108	2	Wheels: For Model 2001-3, 2001.5-3
23	K5771	1	Tube Clamp	58	A4128	4	Lockwasher
24	B21954	1	Assy Power Cord	59	K2998-4	4	Capscrew
25	K2728-5	1	Machine Screw	60	B5116	1	Motor Bumper
26	K5067	1	Cord Strain Reliever	61	B5769	1	Power Cord Strain Reliever
27	A5852	1	Assy Handle Power Lead	62	C14405	1	Handle Cover
28	K12161-4	6	Sheet Metal Screw	63	K6010-5	4	Machine Screw
29	C4144	1	Bumper Extrusion — Note: For Model 1775-2 & 1701-3	64	B14401	1	Cover Emblem — Note: For Model 1775-2 & 1701-3
30	C4139	1	Bumper Extrusion — Note: For Model 2001-3 & 2001.5-3	65	B14400	1	Cover Emblem — Note: For Model 2001-3 & 2001.5-3
31	C4142	1	Bumper Retainer — Note: For Model 1775-2 & 1701-3	66	A18629	1	Cam Lock Pin
32	C4113	1	Bumper Retainer — Note: For Model 2001-3 & 2001.5-3	67	B18630	1	Cam Lock
				68	K18632	2	E-Ring

