



645 E. Seventh St., St. Paul, Minnesota 55106 - (612) 771-5581
 Telex No. 29-7403

FORM 310-11781.5
 EFFECTIVE NOVEMBER 1, 1978
 REVISED NOVEMBER 8, 1978
 E.E.O. EMPLOYER M/F

PARTS BREAKDOWN
ASSY - 23" HI SPEED FLOOR MACHINE

NO.	PART NO.	DESCRIPTION	QTY.	NO.	PART NO.	DESCRIPTION	QTY.	NO.	PART NO.	DESCRIPTION	QTY.
1.	A4054-5	Assy-Clamp Bottom & Insert	1	31.	K6010-5	Pan Head Machine Screw	4	63.	K20356	Grommet	1
2.	D21311	Assy-Switch, Switch Box & Handle	1	32.	K20361	Circuit Breaker	1	64.	K4030-5	Clamp, Top	1
3.	A6627	Assy-Power Cord Pigtail	1	33.	K20370-6	Tubing, Shrink	1	65.	B5116	Bumper, Motor	1
4.	C14409	Speedshine	1	34.	A18626	Eye Bolt	1	66.	B14399	Emblem, Cover	1
5.	A20367	Assy-Cord Hooks & Handle	1	35.	B19962	Assy-Hood & Weld Nuts	1	67.	A18629	Pin, Cam Lock	1
6.	A4041	Assy-Switch Bracket & Switch Box	1	36.	B19970	Assy-Drive Hub & Pins	1	68.	B18630	Lock, Cam	1
7.	A4127	Spring	1	37.	B19976	Assy-Cup & Handle	1	69.	A18631	Washer	1
8.	C4851-1	Switch Insulator	1	38.	D21271	Assy-Base, Bumper, Axle Guard	1	70.	C19960	Mount, Bearing	1
9.	C4851-2	Switch Lever	1	39.	D21270	Assy-Base	1	71.	B20022	Shaft	1
10.	A4852	Spacer	2	40.	A3969	Axle	1	72.	B20023	Brace, Adjustment	2
11.	A5852	Handle Lead	1	41.	B4112-1	Bracket, Bumper	1	73.	B20032	Spacer, Motor	1
12.	C21312	Assy-Handle Cover	1	42.	B4112-2	Bracket, Bumper	1	74.	K9559-4	Screw Set	1
13.	B14410	Switch Box Cover	1	43.	C4143	Retainer, Bumper	1	75.	K9566-40	Key	1
14.	A20369	Wire, Black	1	44.	C4145	Bumper	1	76.	K2949-8	Hex Hd. Cap Screw	3
15.	A20365	Decal	1	45.	C19965	Guard, Belt	1	77.	K2949-36	Hex Hd. Cap Screw	1
16.	K10652	Nut	4	46.	A19968	Washer, Rubber	1	78.	K2998-5	Hex Hd. Cap Screw	4
17.	K2728-5	Machine Screw	1	47.	K10730-23	Rivet	2	79.	K2998-24	Hex Hd. Cap Screw	2
18.	K2728-8	Machine Screw	1	48.	K3148-816	Washer, Flat	2	80.	K3143	Wheel	2
19.	K2728-12	Round Head Machine Screw	2	49.	K3701-12	Screw, Sheet Metal	2	81.	K4948	Flex-Loc Nut	2
20.	K2728-14	Round Head Machine Screw	2	50.	K15996	Ring, Retaining	2	82.	K5196-7	Wood Screw-Flat Head.	6
21.	K2871-6	Flat Washer	2	51.	K4252	Washer, Wave	4	83.	K5237	Flex-Loc	1
22.	K2964-06	Shakeproof Lockwasher	6	52.	K5115	Pin, Roll	2	84.	K14880-6	Washer, Flat	3
23.	K2964-10	Shakeproof Lockwasher	4	53.	K12161-4	Screw, Flat Hd.	11	85.	K14881-6	Lockwasher	3
24.	K3069	Machine Screw Nut	2	54.	K15478	Grommet	2	86.	K15752-14	Lockwasher	4
25.	K4879	Handle Grips	2	55.	K15860-8	Screw, Pan Hd.	1	87.	K15972	Bearing	2
26.	K5025-22	Round Head Machine Screw	4	56.	B2783-50	Assy-Power Cord	1	88.	K18632	E-Ring	2
27.	K5067	Heyco Strain Reliever	3	57.	C20030	Assy-Motor & Decal	1	89.	K20027	Pulley	1
28.	K5113-4	Thread Cutting Screw	3	58.	A20358	Assy-Motor Pigtail	1	90.	K20028	Belt	1
29.	K5771	Cord Clamp	1	59.	D20031	Decal	1	91.	K21316	Pulley, Motor	1
30.	K5772	Switch	1	60.	K20029	Motor 1 1/2 H.P.	1	92.	K14850	21" - Drive Pad Brush	1
				61.	K20353	Canopy	1	93.	B5769	Assy-Power Cord Strain Reliever	1
				62.	K20355	Cover, Capacitor	1	94.	K20690	Allen Wrench	1
								95.	A20692	Decal	1
								96.	K21204	Nut, Circuit Breaker	1

