



645 E. Seventh St., St. Paul, Minnesota 55106 -- (612) 771-5581
 Telex No. 29-7403

FORM 301-38115
 EFFECTIVE MARCH 1, 1981
 E.E.O. EMPLOYER M/F

PARTS BREAKDOWN
ASSY - 20" HI SPEED FLOOR MACHINE
STARTING WITH SERIAL NUMBER

| NO. | PART NO. | QTY. | DESCRIPTION | NO. | PART NO. | QTY. | DESCRIPTION |
|-----|----------|------|----------------------------------|-----|-----------|------|---------------------------------|
| 1. | B4054 | 1 | Assy-Clamp Bottom | 36. | B19970 | 1 | Assy-Drive Hub & Pins |
| 2. | D21966 | 1 | Assy-Switch, Switch Box & Handle | 37. | B19976 | 1 | Assy-Cup & Handle |
| 3. | B21954 | 1 | Assy-Power Cord | 38. | C20024 | 1 | Assy-Base, Bumper, Axle Guard |
| 4. | C14409 | 1 | Assy-Cord Hooks & Handle | 39. | D19958 | 1 | Assy-Base |
| 5. | A22621 | 1 | Assy-Switch Bracket & Switch Box | 40. | A3969 | 1 | Axle |
| 6. | A4041 | 1 | Spring | 41. | B22202-1 | 1 | Bracket, Bumper |
| 8. | C22624-1 | 1 | Switch Lever and Spacer | 42. | B22202-2 | 1 | Bracket, Bumper |
| 9. | C22624-2 | 1 | Switch Lever and Spacer | 43. | C4113 | 1 | Retainer, Bumper |
| 10. | K22617 | 2 | Nut, Self Threading | 44. | B21017 | 1 | Bumper |
| 11. | A5852 | 1 | Handle Lead | 45. | C19965 | 1 | Guard, Belt |
| 12. | C14405 | 1 | Cover, Handle | 46. | A19968 | 1 | Washer, Rubber |
| 13. | B14410 | 1 | Switch Box Cover | 47. | K3701-6 | 2 | Screw, Sheet Metal |
| 14. | A20369 | 1 | Wire, Black | 48. | K3148-816 | 2 | Washer, Flat |
| 15. | A20365 | 1 | Decal | 49. | K3701-12 | 2 | Screw, Sheet Metal |
| 16. | K10652 | 4 | Nut | 50. | K15996 | 2 | Ring, Retaining |
| 17. | K2728-5 | 1 | Machine Screw | 51. | K4252 | 4 | Washer, Wave |
| 18. | K2728-8 | 1 | Machine Screw | 52. | K5115 | 2 | Pin, Roll |
| 22. | K2964-06 | 2 | Shakeproof Lockwasher | 53. | K12161-4 | 11 | Screw, Flat Hd. |
| 23. | K2964-10 | 4 | Shakeproof Lockwasher | 54. | K15478 | 2 | Grommet |
| 24. | K3069 | 2 | Machine Screw Nut | 55. | K15660-8 | 1 | Screw, Pan Hd. |
| 25. | K4879 | 2 | Handle Grips | 57. | C20030 | 1 | Assy-Motor & Decal |
| 26. | K5025-22 | 4 | Round Head Machine Screw | 58. | A20358 | 1 | Assy-Motor Pigtail |
| 27. | K5067 | 2 | Heyco Strain Reliever | 59. | D20031 | 1 | Decal |
| 28. | K5113-4 | 2 | Thread Cutting Screw | 61. | K21648 | 1 | Canopy |
| 29. | K5771 | 1 | Cord Clamp | 62. | K20355 | 1 | Cover, Capacitor |
| 30. | K22618 | 1 | Switch | 63. | K21649 | 1 | Screw |
| 31. | K6010-5 | 4 | Pan Head Machine Screw | 64. | K4030-5 | 1 | Clamp, Top |
| 32. | A21692 | 1 | Circuit Breaker Kit | 65. | B5116 | 1 | Bumper, Motor |
| 34. | A18626 | 1 | Eye Bolt | 66. | B14400 | 1 | Emblem, Cover |
| 35. | B19962 | 1 | Assy-Hood & Weld Nuts | 67. | A18629 | 1 | Pin, Cam Lock |
| | | | | 68. | B18630 | 1 | Lock, Cam |
| | | | | 69. | A1 8631 | 1 | Washer |
| | | | | 70. | C19960 | 1 | Mount, Bearing |
| | | | | 71. | B20022 | 1 | Shaft |
| | | | | 72. | B20023 | 2 | Brace, Adjustment |
| | | | | 73. | B20032 | 1 | Spacer, Motor |
| | | | | 74. | K9559-4 | 1 | Screw Set |
| | | | | 75. | K9566-40 | 1 | Key |
| | | | | 76. | K2949-8 | 3 | Hex Hd. Cap Screw |
| | | | | 77. | K2949-36 | 1 | Hex Hd. Cap Screw |
| | | | | 78. | K2998-5 | 4 | Hex Hd. Cap Screw |
| | | | | 79. | K2998-24 | 2 | Hex Hd. Cap Screw |
| | | | | 80. | K3143 | 2 | Wheel |
| | | | | 81. | K4948 | 2 | Flex-Loc Nut |
| | | | | 82. | K5196-7 | 6 | Wood Screw-Flat Head. |
| | | | | 83. | K5237 | 1 | Flex-Loc |
| | | | | 84. | K14880-6 | 3 | Washer, Flat |
| | | | | 85. | K14881-6 | 3 | Lockwasher |
| | | | | 86. | K15752-14 | 4 | Lockwasher |
| | | | | 87. | K15972 | 2 | Bearing |
| | | | | 88. | K18632 | 2 | E-Ring |
| | | | | 89. | K20027 | 1 | Pulley |
| | | | | 90. | K20028 | 1 | Belt |
| | | | | 91. | K21316 | 1 | Pulley, Motor |
| | | | | 92. | K20352 | 1 | 18" Drive Pad Brush |
| | | | | 93. | B5769 | 1 | Assy-Power Cord Strain Reliever |
| | | | | 94. | K20690 | 1 | Allen Wrench |
| | | | | 95. | A20692 | 1 | Decal |
| | | | | 96. | K21204 | 1 | Nut, Circuit Breaker |
| | | | | 98. | K22440 | 2 | "E" Ring |
| | | | | 99. | A22325 | 1 | Assy-Filter |

